

Product ID: RCT 02 1047 EP – High Build Black Epoxy Primer

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Product Description & Suggested Uses:

RCT 02 1047 EP is a two component, epoxy primer designed for applications where excellent corrosion, moisture and water barrier properties are required. RCT 02 1047 EP is high solids, high build and especially suitable for marine and water submerged applications. Typical uses include: barges, drilling rigs, tanks, heavy duty structural steel & pipe.

Mixing and Thinning/Reducing Instructions:

Mix 1 parts RCT 02 1047 EP by volume with 1 part RCT 01 1116 AM Hardener. Agitate each component thoroughly before combining. If reducing or thinning is required, please contact your Rapid Cure Technologies (RCT) technical service representative for instructions.

Directions for Use :

Surface must be clean, dry, sound and free of dirt, dust, grease, oils, residues, waxes, water, foreign particles, and any other contaminants that may interfere with coating adhesion and intimate contact with substrate. Steel surface preparation should meet SSPC-SP6/NACE 3. Metal surface must be 5 degrees above the dew point temperature.

RCT 02 1047 EP is designed to be applied by spray, brush, roll or squeegee. Airless spray @ 3500-4500 psi with 0.019-0.027 tips is recommended. If reduction is required, 5-10% Acetone or MEK may be used after both components are mixed together. Pot life is 6 hours @ 75 degrees and significantly reduced at elevated temperatures. Pot life is extended with reduction.

Clean-up:

Clean all equipment immediately after use with MEK or other RCT approved solvents. Use clean solvent only. In case of spill, absorb and dispose of in accordance with local, State, and/or Federal regulations.

Storage & Shelf Life:

Store indoors in original, tightly sealed container out of direct sunlight between 40°F (5°C) and 100°F (38°C), 0% to 90% relative humidity. Warranted shelf life is 12 months from date of manufacture (DOM) in original unopened and properly stored container.

Typical Mixed Properties:

Color	Black, Gray, White & Red
Type	Epoxy/Amine
Viscosity (25°C)	20-25 seconds #3 Zahn
Specific Gravity (25°C)	1.20-1.30
Density (25°C)	10.0-10.8 lbs/gal
% Solids (by Volume)	40-42%
% Solids (by Weight)	58-60%
VOC	2.75 lbs/gal
VOC (less water/exempt)	3.44 lbs/gal
Flash Point	5°F
Gloss	low
Recommended DFT	2-4 mils (50-100 um)
Maximum DFT	8 mils (400 um)
Coverage	658 ft ² @ 1.0 mil
Dry @ 75 degrees F	15 minutes to touch
	1 hr to handle
	2 hrs hard
Pot life @ 75°F	6 hrs
Service Temperature	-40°F to 350°F

Packaging:

RCT 02 1047 EP is available in one 1-gallon cans, five 5-gallon pails and 55-gallon steel drums. For additional packaging options, please contact your local Rapid Cure Technologies representative.

Safety Information:

Avoid contact with skin and use good ventilation. Wear chemically resistant gloves (nitrile are recommended) and chemical safety glasses. If skin contact is made, wash immediately with soap and water. Do not use solvents to clean skin. Refer to Safety Data Sheet for further safety and handling information.

FOR PROFESSIONAL USE ONLY
NOT FOR RESIDENTIAL USE
KEEP OUT OF REACH OF CHILDREN